

Work Order ID 163034

Thursday, August 17, 2017 1:39:48 PM

163034*Leprint*

Page 1

Item ID: D4764-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bushing

Start Date: 7/13/2017

Start Qty: 50.00

50

Cust Item ID:

Required Date: 7/17/2017

Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
8-89

Date:

AUG 17 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4764

B

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

3.29

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FB179 & DWG,

FOLIO REV: **AA**DWG REV: **B**

2-DEBURR AS REQUIRED

55 **0****DAS**
23
9-89**17/8/22**

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.50

Quality Control

55 **0****DAS**
23
9-89**17/8/2**

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Item ID: D4764-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing
 Start Date: 7/13/2017 Start Qty: 50.00 ***50*** Cust Item ID:
 Required Date: 7/17/2017 Req'd Qty: 50.00 ***50*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 1.00				<u>SS</u>			DAS 49 9-89 17/08/23
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>St/24</u> Memo	0.00 0.50				<u>SS</u>			DAS 6 9-89 AUG 23 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 5.00							17/9/5 UM 17/8/23

DAS
21
9-89

Picklist Print

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Page 1

Work Order ID: 163034

163034

Parent Item: D4764-1

D4764-1

Parent Item Name: Bushing

Start Date: 7/13/2017

Required Date: 7/17/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP REV:A NEW ISSUE 13-03-27 JLM VERIFIED BY:DD IPP
REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000		Purchased		No		100	f	11.0070	0.06125	3.223684			

M303R1 000

303 Round Bar 1.00

Location

MAT028

m137823

Loc Qty

11.007

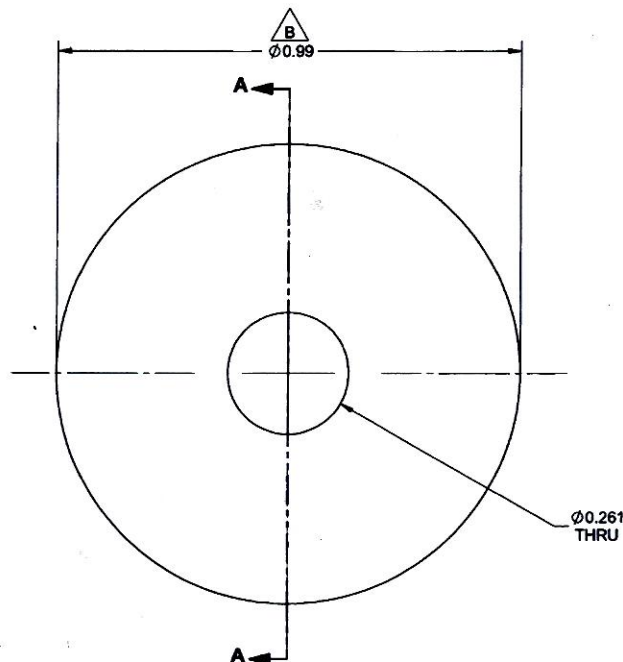
11.007

Loc Code

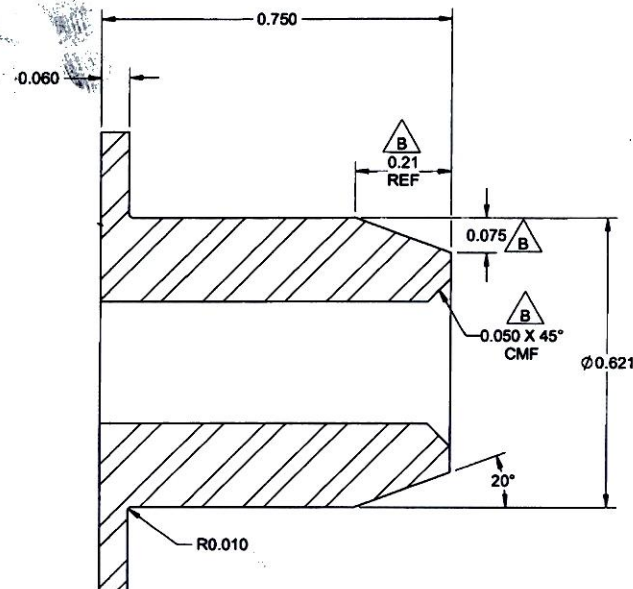
3.5035

DAS
23
9-89

17/8/22



D4764-1 BUSHING



SECTION A-A

NOTES:

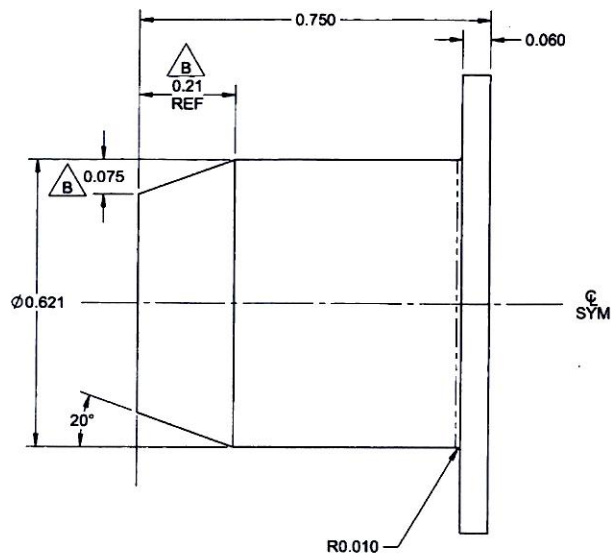
- 1) MATERIAL: AISI 303 OR 304 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR A276
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4764-1" AND B/N PER QSI 044 METHOD 6.7
- 7) WEIGHT: 0.06 lbs

SHOP COPY
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WITHOUT NOTICE
WORK ORDER

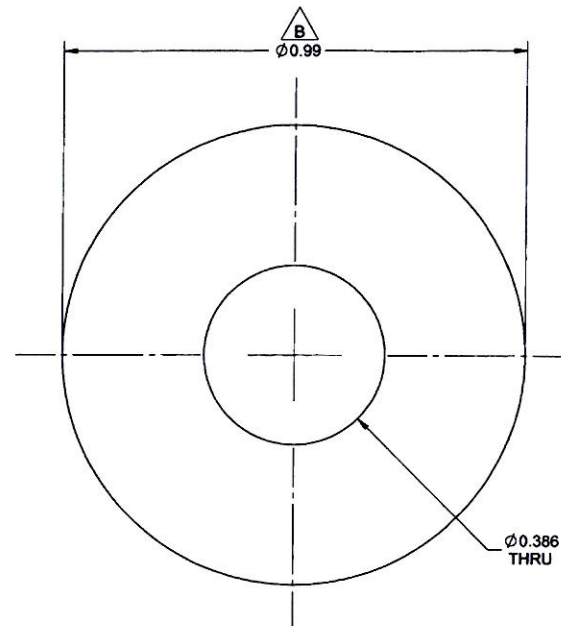
163034 MLS
1708-17

RELEASE
2013-11-13
W

B	Ø0.990 WAS Ø0.75, ADD TAPER TO -1/-5, ADD CMF TO -1	AP	13.09.10
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	ALS	DRAWING NO.	REV. B
MFG. APPR.	at	D4764	SHEET 1 OF 2
APPROVED	10	TITLE	SCALE
DE APPR.	10	BUSHING	NTS
DATE	13.09.10	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



D4764-5 BUSHING



NOTES:

- 1) MATERIAL: AISI 303 OR 304 STAINLESS STEEL ROUND BAR
PER ASTM A276 OR A276
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4764-5" AND B/N PER QSI 044 METHOD 6.7
- 7) WEIGHT: 0.04 lbs

DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	<i>AS</i>	DRAWING NO. D4764	REV. B SHEET 2 OF 2
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DE APPR.	<i>SL</i>		
DATE	13.09.10		

RELEASE
2013-11-13
MP